

# Table of contents

<b>1. Pig Production in Denmark. . . . .</b>	<b>9</b>
Prediction of Danish pig production in 2020	12
Specialisation in pig production . . . . .	12
Exports and co-operative slaughterhouses .	13
Consumers of today . . . . .	14
<b>2. Pig Behaviour and Welfare . . . . .</b>	<b>17</b>
From wild to domestic pig . . . . .	17
Life cycle of pigs . . . . .	17
Welfare of pigs . . . . .	19
Definition of welfare . . . . .	19
Natural behaviour of pigs . . . . .	19
Welfare inspections . . . . .	23
Changed behaviour at stress: . . . . .	23
<b>3. Pig Health and Infection Control</b>	<b>25</b>
Daily supervision . . . . .	25
A healthy pig. . . . .	25
Housing climate . . . . .	26
Immune system. . . . .	27
Immunity . . . . .	27
Keeping out infection . . . . .	29
The SPF system. . . . .	30
Keeping down infection . . . . .	38
Medical treatment records. . . . .	40
Medicine waste . . . . .	41
How to minimise the use of antibiotics . . .	42
Pain management . . . . .	43
Practical advice on giving injections . . . .	44
Cleaning and disinfection . . . . .	45
Cleaning and disinfection programme. . . .	45
Pig destruction . . . . .	46
Destruction of finishing pigs, sows and boars. . . . .	47
Bolt pistol safety precautions. . . . .	47
Carcasses that are not refrigerated or frozen	49
Collection (notification) . . . . .	49
<b>4. Breeding and Selection of Young Sows . . . . .</b>	<b>50</b>
The three breeds. . . . .	50
The use of hybrids. . . . .	51
Breeding . . . . .	52
Multi-purpose semen . . . . .	52
Cross-breeding methods . . . . .	53
Project Super Sow . . . . .	54
Purchase of boars and breeding material . .	56
The LG5 breeding goal . . . . .	56
Selection of young sows . . . . .	57
Purchase of hybrid gilts. . . . .	57
Replacement rate – sows . . . . .	58
Home-bred gilts . . . . .	59
Selection of gilts . . . . .	59
Home-bred gilts . . . . .	60
Check list for gilts . . . . .	62
<b>5. Mating and Service Unit . . . . .</b>	<b>63</b>
Penning of sows . . . . .	63
Feeding and watering . . . . .	65
Hormones controlling the reproduction of sows . . . . .	66
Sexual and oestrus cycle of sows . . . . .	66
Pre-ovulation behaviour . . . . .	67
Ovulation behaviour . . . . .	67
Sexual organs of the sow . . . . .	68
Heat control . . . . .	70
Service by use of boar . . . . .	71
Service by means of AI . . . . .	72
Artificial insemination (AI) . . . . .	73
Handling of the semen dose . . . . .	75
Insemination . . . . .	76
Recording in sow unit . . . . .	78
The boar . . . . .	78
Returners . . . . .	79
Reasons for return to oestrus. . . . .	80
Check list for reproduction . . . . .	81

## **6. Gestation Unit . . . . . 82**

Housing conditions . . . . .	83
Rules about penning of pregnant sows . . . . .	85
Feeding . . . . .	86
A feeling of satiety . . . . .	86
Pregnancy control . . . . .	87
Culling of sows . . . . .	89
Treatment of pregnant sows . . . . .	89
Transfer to and from gestation unit . . . . .	90
Check list for the gestation period . . . . .	90

## **7. Farrowing Unit . . . . . 91**

Countdown to farrowing . . . . .	92
Farrowing . . . . .	92
Obstetric assistance . . . . .	94
Observations and actions in connection with farrowing: . . . . .	96
Nursing period . . . . .	96
Special treatment of weak-born piglets . . . . .	98
Feed and liquid requirements of sows . . . . .	103
The piglet . . . . .	104
Extra zinc . . . . .	106
Checklist for farrowing unit . . . . .	108

## **8. Weaner Unit . . . . . 109**

Weaned pigs . . . . .	109
Weaning to finishing (WTF) . . . . .	110
Feeding about weaning time . . . . .	113
The best possible weaning . . . . .	114
Sufficient water supply . . . . .	115
Transfer of piglets . . . . .	115
Cleaning . . . . .	115
Check list for the weaner unit . . . . .	115

## **9. Finishing Unit . . . . . 116**

Penning of pigs . . . . .	116
Feeding of finishing pigs . . . . .	119
Sprinkling . . . . .	119
Cleaning and hygiene . . . . .	121
Health and disease . . . . .	122
Delivery of finishing pigs . . . . .	122
Advice on handling during transfers . . . . .	124
Check list in the finishing unit . . . . .	126

## **10. Outdoor Pig Production . . . . . 128**

Rules on outdoor sow keeping . . . . .	129
Influence of the climate . . . . .	129
Area requirements . . . . .	129
Outdoor run system . . . . .	130
Mud hole . . . . .	131
Nose ring . . . . .	132
Water . . . . .	132
Feed . . . . .	132
Huts . . . . .	133
Breeding stock . . . . .	134
Reproduction . . . . .	134
Ear marking . . . . .	135
Health and diseases . . . . .	135
Vermin . . . . .	135
Rat prevention . . . . .	136
Technical equipment . . . . .	136
Necessary technical equipment . . . . .	136
Working hours . . . . .	137
Weaner housing units . . . . .	138
Organic pig production . . . . .	138
Rules on organic pig production . . . . .	139

## **11. Pig Feed . . . . . 140**

Nutrients . . . . .	140
Pig digestion . . . . .	142
Roughage . . . . .	146
Feed Products . . . . .	148
Feed units for pigs in Denmark . . . . .	148
Feed Assessment . . . . .	151
Feed consumption/pig/year by housing system . . . . .	152
Conversions . . . . .	152
Feed and nutrient standards . . . . .	153
Water content and FEsv/so: . . . . .	155
Harmful substances . . . . .	156
Additives . . . . .	158
Probiotics . . . . .	160
Feed mixes . . . . .	161
Home mixing . . . . .	161
Feed waste and storage . . . . .	164
Content declarations . . . . .	167
Feed testing and control . . . . .	167
Defective feed . . . . .	167
Check list for feed products and feeding . . . . .	171

Check list for maintenance and control of the grinding and mixing systems . . . . .	171
Check list for maintenance and control of dry feeding system . . . . .	172
Check list for maintenance and control of liquid feeding system . . . . .	172

## **12. Environmental regulation of agriculture . . . . .173**

Environmental approval . . . . .	173
Ammonia . . . . .	173
Odour . . . . .	174
What do animal units correspond to? . . . .	176

## **13. Working Environment . . . . . 177**

Prevention of accidents and injuries . . . .	177
Environment Assessment . . . . .	178
Dust problems. . . . .	179
Noxious gasses . . . . .	180
Work in gas-proof silos . . . . .	181
Chemical products . . . . .	182
Legal requirements for disinfection . . . . .	182
Check list for working with disinfectants .	183
Respiratory protection. . . . .	183
Noise problems . . . . .	185
The most important noise regulations . . . .	185
Advice on prevention of noise . . . . .	186
Use hearing protection . . . . .	187
Hearing protection . . . . .	187
Working technique . . . . .	187
The locking position of the back . . . . .	189
Work clothes and footwear . . . . .	189
Where to find? . . . . .	190

## **14. Work Organisation, Economy and Key Figures . . . . .191**

Work organisation. . . . .	191
Description of purpose and work with lactating sows at weaning . . . . .	192
Production report . . . . .	193
Comparison of key figures . . . . .	195
Data registration . . . . .	196
Batch operation. . . . .	199
Sectioning requirements . . . . .	202
Economy. . . . .	203

## **Pig terms . . . . . 204**

## **For Further Information . . . . . 206**

### **Appendix**

Appendix 1:	
Overview of special productions . . . . .	207
Appendix 2:	
Spacerequirements for pigs . . . . .	208
Appendix 3:	
Efficiency control from AgroSoft . . . . .	209
Appendix 4:	
Laws and regulations. . . . .	210

## **Subjekt Index . . . . .211**